

## VIDEO TECHNICAL BULLETIN

<b><u>MODELS</u></b>	<b>VCM26HM</b>	<b>VCM271HM</b>	<b>VCM27HM</b>	<b>VCMH67HM</b>
	<b>VCMH68HM</b>			

**SYMPTOM** Failure of the front panel buttons.

**CAUSE** Excess travel of the button, causing the hinge to fracture.

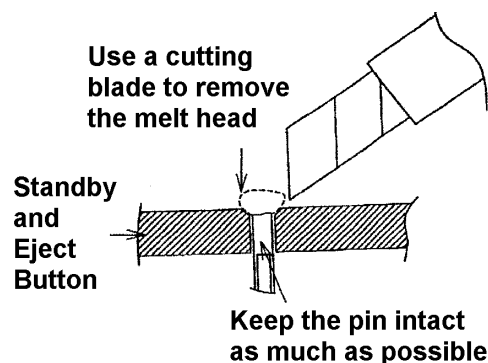
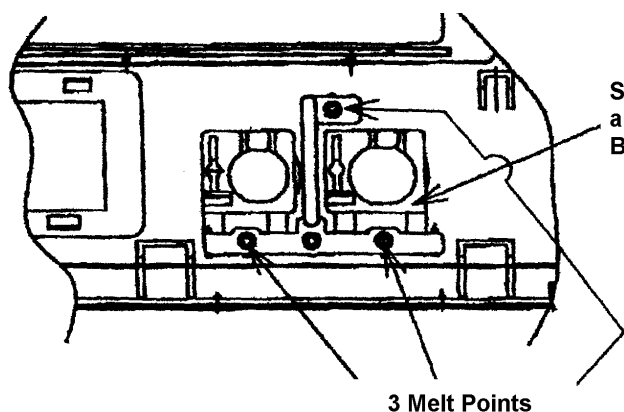
**ACTION** Replace the broken button assembly and add the holder as shown in the following diagrams.

Note that there are two types of holder for different models.

Holder one  
VCM26HM VCMH67HM

Holder two  
VCM271HM VCM27HM VCMH68HM

<b><u>REF NO</u></b>	<b><u>DESCRIPTION</u></b>	<b><u>PART NUMBER</u></b>	<b><u>PRICE CODE</u></b>
-	Holder	LHLDZ2072GEZZ	AE
-	Holder	LHLDZ2035GEZZ	AD



1. Remove the original button assembly by cutting the melt point as shown

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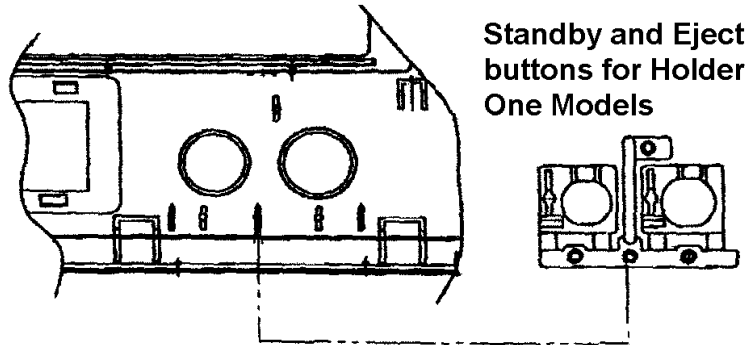
Reference TB-T9905070

Revision 1

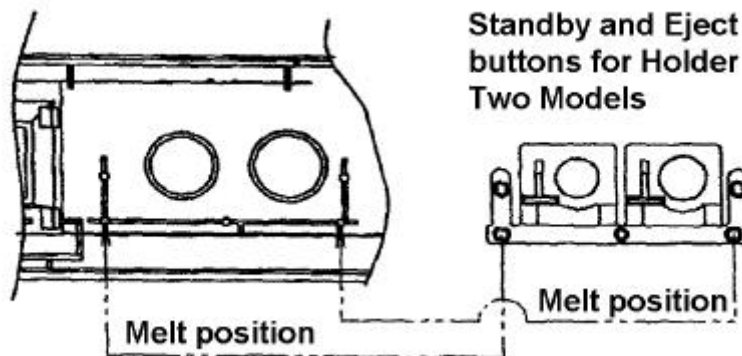


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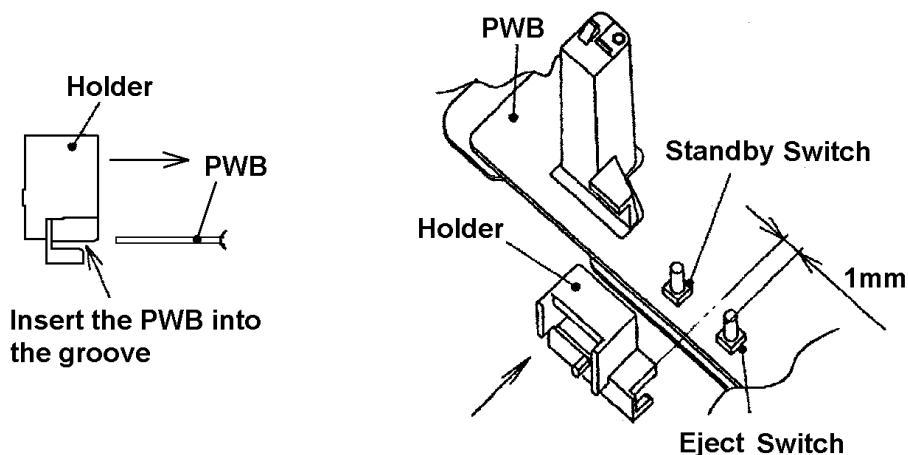
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2a. Melt the Standby and Eject button into position for Holder One models (note that there is only one melt point)



2b. Melt the Standby and Eject button into position for Holder Two models (note that there are two one melt point)



### 3. Fitting the Holder

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Revision 1

